



121.6  
-0.0/+0.1

2 TAPPED HOLES M4X0.8 (IN SLOT)  
ON 42 $\phi$  PCD X 18 DEEP FROM FACE

2 TAPPED HOLES THROUGH FACE  
M4X0.8 ON 42 $\phi$  PCD

2 TAPPED HOLES M4X0.8 (IN SLOT)  
ON 44 $\phi$  PCD X 18 DEEP FROM FACE

2 TAPPED HOLES THROUGH FACE  
M4X0.8 ON 44 $\phi$  PCD

SECTION 'B-B'  
SHOWING INSIDE  
FACE OF PROFILE  
POS.2

SECTION 'A-A'  
SHOWING INSIDE  
FACE OF PROFILE  
POS.1